## MODEL EA-680-DAFM

Extruded Aluminum Louver • 6" Deep • 35° Drainable Blades • Airfoil Adjustable Blades • Concealed Actuator

## Standard Materials and Construction

FRAME:	.081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.
	Channel type.
BLADES:	Stationary blades are made from .081" thk. (nominal)
	extruded aluminum 6063-T52/T6 alloy. Adjustable Airfoil
	blades are made from .125" thk. (nominal) extruded
	aluminum 6063-T52/T6 alloy. Blades are approximately
	41/2" on centers.
	Full width sill with head and blades contained
LOUVER FACE.	
0.1.4 57	within jambs.
÷	.50" dia. aluminum "Pin-Lock" rod.
LINKAGE:	Extruded aluminum, concealed in the channel out of
	the airstream. The pivots, which rotate in Celcon bearings,
	are .50" dia. Cadmium plated and Chromate treated
	machined steel. The pivot is locked to the ⁵/₁6" dia.
	aluminum linkage rod by a ¼ - 20 set screw with epoxy
	locking patch.
SEALS:	Extruded silicone rubber seals at blade edge. Foam on
	bottom blade. Stainless steel at jambs.
SCREEN:	(When indicated, in a removable frame)
	$\frac{1}{2}$ " flattened aluminum, .051" thk.,
-or-	Insect screen <sup>18</sup> / <sub>16</sub> aluminum mesh, .011" dia.,
-or-	1/2" sq. mesh intermediate double crimped
	aluminum wire, .063" dia.
FINISH:	
	120 VAC spring return normally closed.
ACTUATOR.	
	133 in-lbs. torque.

## **Options**

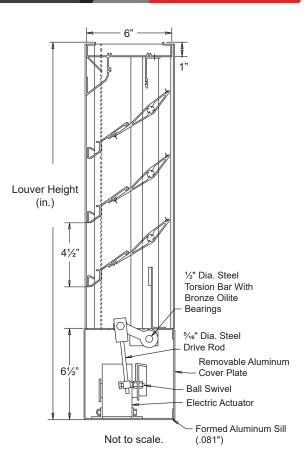
Finishes - Enamels, Epoxies, etc. Other screens also available.

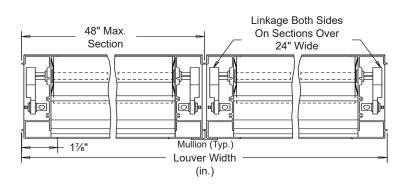
## <u>Notes</u>

- 1. <sup>1</sup>/<sub>2</sub>" nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.7 lbs./sq.ft.

Louver Sizes

Min Panel	Max Single Panel				
12"W x 19"H	48"W x 96"H				





Item #	Qty	Width	Height	Width	Height	Mullion	Туре	Location		
		Openi	ng Size	Louv	er Size	within	Screens			<u>Union Made</u>
Arch. / Eng.:						EDR:		ECN:	Job:	
Contractor:										
Pr	oject:					Date:		DWN:	DWG:	



In the interest of product development, Arrow United reserves the right to make changes without notice. 450 Riverside Dr • Wyalusing PA, 18853 • Phone 570-746-1888 • Fax 570-746-9286 AUI-12-02-02